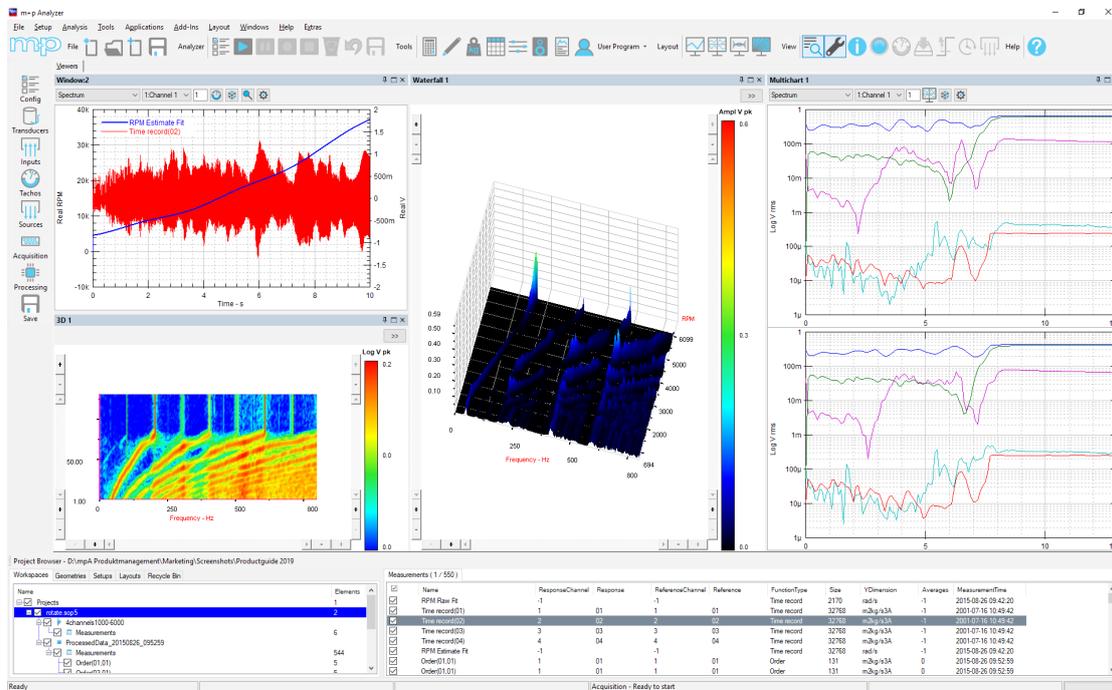


m+p Analyzer

Rotate Acquisition and Analysis



The Rotate Acquisition and Analysis software package is part of m+p Analyzer for noise & vibration measurements and analysis. It is designed for troubleshooting and analyzing noise or vibration problems related to the speed characteristics of rotating or reciprocating components of a machine in operation.



2D and 3D displays of rotational data

Key Features

Tacho Based Spectral Mapping & Order Tracking

- Data collection, analysis and reporting in one package
- Processing of analog and digital tacho signals
- RPM or time dependant triggering
- Real-time and computed order tracking
- Real-time waterfall/colormap display
- Tacho Spline Fit calculates RPM versus time from the raw tacho signal
- RPM Spectral Map creates a 3D plot of amplitude versus frequency versus RPM or time
- Frequency Order Tracking cuts orders from the Spectral Map
- Intelligent wizards for easy and safe user guidance
- Copy & paste to ActiveX applications
- Free installation of the m+p Analyzer Viewer software to actively view/analyze data on any MS Windows/Office PC

Machinery Condition Monitoring

- Fixed or variable speed machines
- Time based rms, peak, peak-peak trends of acceleration, velocity and displacement
- Envelope analysis

Balancing

- 1 and 2 plane

Orbit Analysis Wizard

- Study of displacement transducers on rotating machinery
- Calculating and averaging single/multiple rotations over time

Applications

- Rotating machinery diagnostics
- Analysis of noise and vibration problems related to rotational forces, e.g. in automotive and aircraft engines, transmissions, gearboxes, compressors, pumps, turbines, electric motors
- Machinery condition monitoring
- Order analysis
- Balancing
- Bearing analysis

Overview

With the m+p Analyzer Rotate software, the acquisition of spectra for an online waterfall display can be triggered based on RPM or time values, and orders can also be acquired and displayed online. The simultaneous acquisition of vibration and tacho signals as time records (throughput recording) additionally allows offline postprocessing analysis with spectral maps and advanced computed order tracking. A spline fit algorithm converts the digital or analog tacho signal to an RPM versus time signal, thus assigning an RPM value to each data sample. Spectral maps with a variable resolution and orders, including fractional values, can be computed from these data. The advanced TVDFT (Time Variant Discrete Fourier Transform) algorithm is applied for the computed Order Tracking analysis. The TVDFT algorithm provides the benefits of both the computation speed of the FFT based order tracking and the precision of the resampling technique.

The Windows-based Rotate software uses intelligent wizards that, step by step, guide through the process of performing a rotating machinery data acquisition and analysis. Waterfall and 2D graphs can be directly copied and pasted into ActiveX compliant applications such as Microsoft Word or PowerPoint. Once imported into these applications, all m+p Analyzer Viewer properties such as data rescaling, reformatting, animating, etc. stay active. The m+p Analyzer Viewer software can be installed on any PC at no extra cost so colleagues and customers can benefit from these facilities.

Rotate Data Acquisition

- Freely definable list of user-specific header information (metadata) for annotation, data retrieval, sorting and reporting
- Simple parameter entry for the channels in tables including engineering units, transducer calibration data and inputs
- Channel type = excitation, response, inactive; DC or AC coupled; input range, offset, pregain, acoustical weighting; FIR weighting filters hand, arm, body, user defined
- Channel input = V, ICP, Charge
- Enter transducer calibration data or import from Excel
- Acquisition setup: sample rate or useful bandwidth, blocksize, arming
- Multiple analog tacho channels or digital counters for high resolution
- User settings for pulse per revolution are used to compute the speed from a time domain waveform
- Level trigger and pretrigger view
- RPM extraction from analog channel or from digital tachometer (counter) input
- Triggering based on RPM or time values; start, stop and step size
- Acquisition of run up, run down, run up and down, run down and up
- RPM values are stored per data block (analog tacho) or per data sample (digital tacho)
- 0.1 order resolution
- Data processing/data storage: time record, spectrum, PSD, cross-PSD, FRF, order
- Averaging: none, linear, exponential
- Windows: uniform, hanning, hamming, flattop, exponential
- Overload handling: ignore, retry or break
- Auto-ranging: instant graphical feedback, automatic/manual ranging, range up only
- Save and recall measurement and display setups
- Save calculated functions
- Online display formats: 2D, 2D-RPM, 3D (waterfall), 3D-RPM

Rotate Analysis

Tacho Spline Fit

- Pulses per revolution: any number, also fractional
- Cursor selection of time record range for spline fitting
- Set trigger level, slope, holdoff
- Deselect dropouts or peaks for correcting RPM estimates from noisy tachometer signals
- Any number of spline knots

Spectral Map

- Select time records and phase reference for RPM analysis
- Select start time, end time and time step
- Block size from 128 to 32768 samples
- Windows: uniform, hanning, hamming and flattop

Frequency Order Tracking

- Cut and save orders from the spectral map
- Cut and save stationary signals at a fixed frequency from the spectral map (amplitude versus RPM/frequency)
- Cut and save spectra (fixed RPM) from the spectral map

Computed Order Tracking

- Analysis uses the Time Variant Discrete Fourier Transform method
- Any combination of channels and orders; orders can be integer or fractional
- Select time records and phase reference for order analysis
- Windows: uniform, hanning, hamming, flattop and blackman
- Select start RPM, end RPM, RPM step

Viewers/Post-Processing

2D Viewer¹⁾

- Same display functionality online and offline
- Unlimited number of displays and number of traces per display
- Change appearance of chart, plot area, axes, grids, traces, cursors
- Add header information to display
- Y-axis type: real, imaginary, amplitude, phase log, dB, real+imaginary, amplitude+phase, log+phase, dB+phase, Nyquist
- Y-axis scaling: autoscale, free, fixed, rms, peak, peak-peak with automatic data conversion
- X-axis type: lin, log, octave
- X-axis scaling: autoscale, free, fixed
- Data cursors
- Cursor functions: harmonic, nudge, seek to peak, seek to max, show value, show difference, RMS and Q-factor calculation between/at cursor(s)
- Display Calculator functions: acoustic weighting and unweighting, fft, 1/1 and 1/3 octave, integrate, differentiate, square root, orbit
- Zooming, scrolling and rescaling with mouse, scroll mouse or keyboard entry

3D/Waterfall/Spectral Map Viewer¹⁾

- Same display functionality online and offline
- Unlimited number of displays and up to 1024 traces per display
- Change appearance of chart, plot area, axes, grids, traces, cursors, colors
- Traces as line, plate, shaded plate, surface, shaded surface, bar, shaded bar, 2D color plot XZ and ZX, colors configurable
- XYZ cursors and harmonic cursors
- Y-axis: real, imaginary, phase, log, dB; rms, peak and peak-peak scaling
- X-axis: lin, log, octave, order
- Z-axis: rpm, time, order, Z, record number
- Zooming and rescaling with the mouse

Post-Processing

- Data import/export¹⁾
- All processing can be done from imported time domain signals
- Drag/drop data combining from different workspaces
- Advanced calculator for non-standard calculations

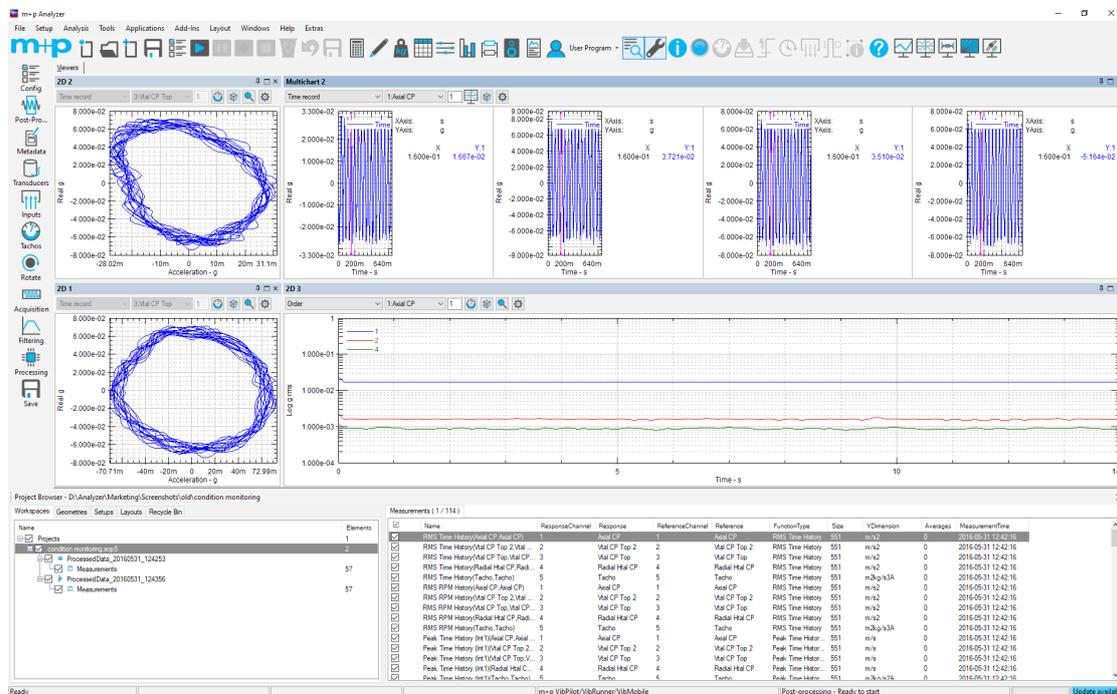
1) see the m+p Analyzer eReporter Product Information

Machinery Condition Monitoring

The Rotate software includes the functionality required to measure and analyse both fixed and variable speed rotating machines and evaluate balance, bearing condition and performance characteristics for quality control, commissioning checks, wear comparison over time, checks between machine builds or before and after maintenance, etc.

rms, peak and peak-peak measurements of acceleration, velocity and displacement are valuable indicators of machine condition and can all be measured from a single sensor channel. Both short-term measurements over seconds to long-term monitoring over days are possible. More advanced fault detection and diagnosis can be achieved with the addition of order analysis, spectral 3D maps, orbit analysis, etc.

m+p Analyzer includes online and post-processing capabilities to make all these measurements based on machine speed, or when running at constant speed, with time-based logging providing time history statistics, spectrum analysis as well as order analysis with both amplitude and phase results. All these functions are available in parallel for complete and immediate online results and flexible post-test diagnostics.



Machinery condition monitoring

- Time based rms, peak, peak-peak trends of acceleration, velocity and displacement
- Fixed or variable speed machines
- Order amplitude and phase time histories
- Pre-filtering and signal integrators
- Meets many standards such as ISO 13373, ISO 7919, ISO 10816, VDI 2056, ISO 2372, NF 90-300/310, BS 4675 or the API acceptance testing series, etc.

Torsional Vibration

Based on m+p Analyzer's rotate module, torsional vibrations can be investigated. Using high-resolution tacho encoders allows detection and analysis of irregularities in rotational speed. Visualization of these torsional vibrations in frequency domain gives useful insight into the order of these variations based on the fundamental rpm and thus allows identification of possible reasons of the vibrations.

Balancing

The optional balancing wizard provides both single and dual plane balancing measurements integrated with the correction calculator all together within a single easy to use interface. A keyphasor input computes the rotational speed and automatically extracts the required vibration response data. Acceleration, velocity or displacement results can be computed and displayed from a single acceleration input. Comparative results can be displayed from any previous data. A result sheet can be saved for each balancing procedure.

Orbit Analysis Wizard

This optional wizard is used for the study of displacement transducers on rotating machinery. Single rotations as well as multiple rotations can be calculated and averaged over time. A simple configurable bandpass filter can also be applied to remove unwanted signal/noise.

- Select a pair in x- and y-axes manually
- Select the moment (or the order) at which the calculation is applied
- Select the rpm for which the calculation is applied
- Visualize the instationary orbits or the average for n revolutions
- Apply a high-pass and/or low-pass filter
- Shift the orbit presentation out of phase

Continuous sampling is possible using the Play/Slow/Fast buttons. The orbit diagrams can be analysed and filed away by means of the usual m+p Analyzer commands for graphical analysis.

Operating System

- Microsoft Windows 10 Pro 64 bit

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Germany
m+p international Mess- und Rehnertechnik GmbH
 Phone: +49 511 856 03-0
 sales.de@mpihome.com

USA
m+p international, inc.
 Phone: +1 973 239 3005
 sales.na@mpihome.com

United Kingdom
m+p international (UK) Ltd
 Phone: +44 1420 521222
 sales.uk@mpihome.com

France
m+p international Sarl
 Phone: +33 130 157874
 sales.fr@mpihome.com

China
m+p international China Co. Ltd
 Phone: +86 512 6510 0765
 sales.cn@mpihome.com